CBUCK Engineering

Specialty Structural Engineering

CBUCK, Inc. Certificate of Authorization #8064

Evaluation Report

"Sentrigard SL175"

Metal Roof Assembly

Manufacturer:

NB Handy Company

65 10th Street Lynchburg, VA 24504 800-284-6242

for

Florida Product Approval

FL 41665.2 R2

Florida Building Code 8th Edition (2023)

Method: 1 - D

Category: Roofing

Sub - Category: Metal Roofing

Product: "Sentrigard SL175" Roof Panel

Material: Steel
Panel Thickness: 24 ga.
Panel Width: 2" - 16"
Panel Seam: Snap-Lock

Support: 15/32" Plywoo

Prepared by:

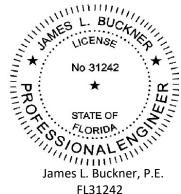
James L. Buckner, P.E., SECB Florida Professional Engineer # 31242 Florida Evaluation ANE ID: 1916 Project Manager: Diana Galloway Report No. 23-541-SL175_S4.5W-ER.2 (Revises 21-456-SL175_S4.5W-ER, 41665.2 R1)

Date: 10/17/2023

Contents:

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15/32" Plywood
This item has been digitally signed and sealed by
James L. Buckner, P.E., on this date below. Printed
copies of this document are not considered signed
and sealed, and the signature must be verified on
any electronic copies.



Date: 2023.10.17 '11:05:47 -04'00



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Manufacturer: NB Handy Company

65 10th Street

Lynchburg, VA 24504

800-284-6242

http://www.nbhandycom/

Product Name: "Sentrigard SL175"

Product Category: Roofing

Product Sub-Category Metal Roofing

Compliance Method: State Product Approval Rule 61G20-3.005 (1) (d)

Product/System

"Sentrigard SL175" Roof Panel

Description:

24 ga. Steel Snap-Lock roof panel mechanically attached to 15/32" Plywood Deck

with fixed panel clips & screws.

Product Assembly as Evaluated:

Refer to Page 4 of this report for product assembly components/materials &

standards:

- 1. Roof Panel
- 2. Panel Clip
- 3. Fasteners
- 4. Seam Adhesive
- 5. Ice & Water Shield
- 6. Cover Board (Optional)
- 7. Insulation (Optional)
- 8. Underlayment

Support: Type:

Plywood Deck

(Design of support system is outside the scope of this evaluation.)

Description:

• 15/32" or greater plywood,

• or Wood plank (min. specific gravity of 0.42)

Slope: Minimum slope shall be: 2:12 or greater

In compliance with FBC Chapter 15 based on the type of roof covering, applicable

code sections and in accordance with manufacturer's recommendations.

Performance: Wind Uplift Resistance:

• Design Uplift Pressure: Refer to Table A

(Refer to "Table A" attachment details herein)



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Performance Standards:

The product described herein has demonstrated compliance with:

- UL 580-06 Test for Uplift Resistance of Roof Assemblies
- UL 1897-15 Uplift test for roof covering systems
- TAS 125-03 Standard Requirements for Metal Roofing Systems

Standards Equivalency:

The UL 1897-12 standard version used to test the evaluated product assembly is equivalent with the prescribed standards in UL 1897-15 adopted by the Florida Building Code 8th Edition (2023) for use as evaluated in this report.

Code Compliance:

The product(s) described herein have demonstrated compliance with the performance standards listed above as referenced in the:

Florida Building Code 8th Edition (2023) International Building Code 2021

Evaluation Report Scope:

This product evaluation is limited to compliance with the structural requirements of the Florida Building Code, as related to the scope section to Florida Product Approval Rule 61G20-3.001.

Limitations and Conditions of Use:

- Scope of "Limitations and Conditions of Use" for this evaluation:
 - This evaluation report for "Optional Statewide Approval" contains technical documentation, specifications and installation method(s) which include "Limitations and Conditions of Use" throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under "Optional Statewide Approval".
- All metal components and fasteners shall be corrosion resistant in accordance with applicable sections of FBC, including but not limited to Sections 1504.3.2, 1506.6 and 1507.4.4.
- Deck shall be in compliance with applicable building code.
- Design of support system is outside the scope of this report.
- Fire Classification is outside the scope of Rule 61G20-3 and is therefore not included in this evaluation.
- This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties).
- Option for application outside "Limitations and Conditions of Use"
 Rule 61G20-3.005(1)(e) allows engineering analysis for "project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code". Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others.

Quality Assurance:

The manufacturer has demonstrated compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.0005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity through Keystone Certifications, Inc. (FBC Organization ID# QUA 1824).



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Components/Materials (by Manufacturer):

Roof Panel: Sentrigard SL175

Material: Steel

Thickness: 24 ga. (min.)

Panel Widths: 2" - 16" (max.) Coverage

Rib Height: 1-3/4"
Yield Strenth: 40 ksi min.

Corrosion Resistance: Per FBC Section 1507.4.3

Roof Panel Clip: SL175 Clip

Type: One-piece, fixed clip
Material: Galvanized Steel
Thickness: 18 Gauge min.
Yield Strength: 40 ksi min.

Dimensions: 1.875" (tall) x 3.75" (long)
Corrosion Resistance: Per FBC Section 1506.7

Fastener:

Type: Low Profile Pancake-Head Wood Screw

Size: #14-13 x penetrate thru support deck 3/16" Minimum

Corrosion Resistance: Per FBC 1506.6 & 1507.4.4 Standard: Per ANSI/ASME B18.6.1

Steel Strap (Required with Method 3):

Material: Galvanized Steel Thickness: 24 Gauge min. Dimensions: 4-1/2" x ¾"

Components & Materials:

(by Others)

Seam Adhesive/Sealant (Required with Method 3):

Product Name: Titebond Metal Roof Weathermaster Sealant

Type: One component, elastomeric polymer

Application Size: 3/8" continuous bead

Application Location: along each side of panel steel strap

Ice & Water Shield (Tested):

Type: Ice & Water Shield
Standard: ASTM D4869 Type III or IV

Cover Board (Optional):

Any ½" min. approved coverboard with current approval.

Insulation (Optional):

Type: Rigid Insulation Board

Thickness: 3" (max.)
Compressive Strength: 20 psi min.

Insulation shall comply with FBC Section 1508. When insulation is incorporated, fastener length shall conform to penetrate thru bottom of support a minimum of 3/16".

Underlayment:

Material and application shall be in compliance with FBC Section 1507.1.1 and in accordance with applicable code sections and manufacturer's recommendations.



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Installation:

Installation Method:

(Refer to "TABLE A" below and drawings at the end of this evaluation report.)

 Clip Spacing: Refer to "TABLE A" Below (along the length of the panel)

Two (2) fasteners per Clip

Rib Interlock: Snap-Lock

(Panel ribs shall be fully engaged to form an integral snap-lock.)

Steel Strap: Per Table A Below

(layered below the center of each panel

Panel adhesive: Per Table A Below
 (3/8" bead applied on each side of steel strap)

- Minimum fastener penetration thru bottom of support, 3/16".
- For panel construction at the end of panels, refer to manufacturer's instructions and any site specific design.

TABLE "A" ALLOWABLE LOADS "Sentrigard SL175" (24 ga. Steel) Roof Panel attached to 15/32" Plywood Deck								
#	Panel Width (max.)	Deck Thickness (min.)	Panel Clip	Clip Spacing (max.)	# of Fasteners per Clip	Seam Adhesive	Panel Seam (min.)	Design Pressure (ASD)
1	16"	15/32"	3.75" Fixed	18"	2	NO	SnapLock	- 71 PSF
2	16"	15/32"	3.75" Fixed	9"	2	NO	SnapLock	- 80 PSF
3	16"	15/32"	3.75" Fixed w/Steel Strap	9"	2	YES	SnapLock	- 165 PSF
Note: Allowable design pressure(s) for allowable stress design (ASD).								

Install the "Sentrigard SL175" roof panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 8th Edition (2023). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

Referenced Data:

- 1. TAS 125 Uplift Test (Per UL580-06 and UL 1897-12) & ASTM E8
 By Farabaugh Engineering & Testing, Inc. (FBC Organization ID# TST 1654)
 Report No. T230-21, Specimens #1-4, Date: 08/9/21
- 2. ASTM D1761-20

By Farabaugh Engineering & Testing, Inc. (FBC Organization ID# TST 1654) Report No. T309-21 (REV1), Date 12/22/21

- 3. Engineering Analysis by CBUCK Engineering
- 4. Quality Assurance

Keystone Certifications, Inc. (FBC Organization ID# QUA 1824) NB Handy Company Licensee #341

Certification of Independence
 By James L. Buckner, P.E. @ CBUCK Engineering
 (FBC Organization # ANE 1916)

Other Tests (Not Part of This Evaluation Report):

1. TAS 100-95 Wind Driven Rain Test

By Farabaugh Engineering & Testing, Inc. (FBC Organization ID# TST 1654)

Report No. T233-21, Date: 08/30/21



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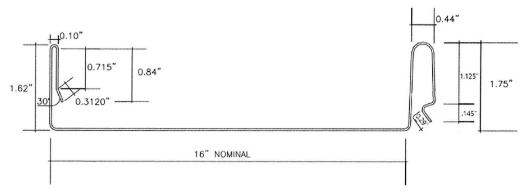
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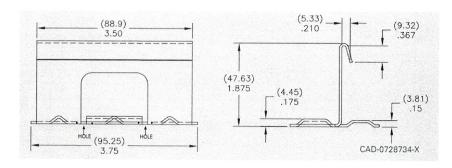
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Installation Method NB Handy Company

"Sentrigard SL175" (24 ga. Steel) Roof Panel attached to 15/32" Plywood Deck



Typical Panel Profile (2" – 16" max. width)



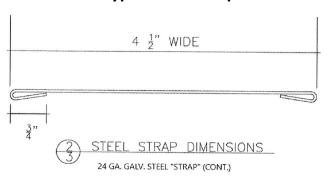
SL 175 CLIP

Specifications Height: Width:

Holes:

1.875" (47.63 mm) 3.50" (88.90 mm) (2) 0.22" DIA. HOLES

Typical Panel Clip



Steel Strap



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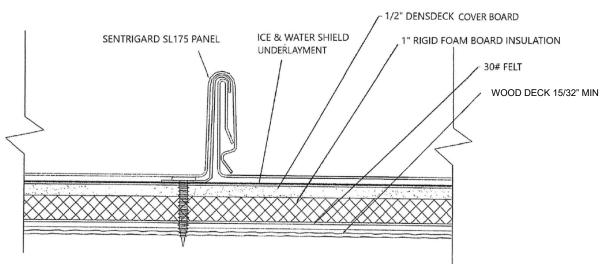
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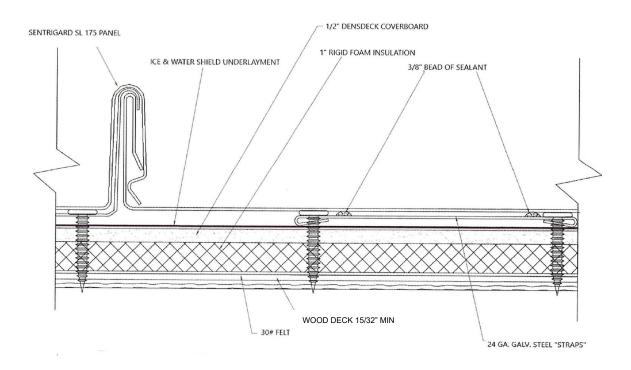
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Installation Method NB Handy Company

"Sentrigard SL175" (24 ga. Steel) Roof Panel attached to 15/32" Plywood Deck



Typical Panel Clip Assembly View (Method 1 & 2)



Typical Panel Clip Assembly View (Method 3)